



PLANT LIST - 2023

EDM WIRE MACHINES

- 1 x SODICK AQ 535L – AWT (X550 Y350 Z310)
- 1 x SODICK AQ 600L – AWT (X600 Y450 Z300)
- 1 x SODICK AQ 600L Premium machine – AWT (X600 Y450 Z300)
- 1 x SODICK AQ 300L – AWT (X300 XY200 Z200)
- 1 x SODICK AQ400L

Machines are supported by offline programme capabilities enabling the formation of complex shapes.

EDM SINK MACHINES

- 5 x AGIE-CHARMILLES SP'1' Actspark CNC Machines
- 1 x ONA CNC Sink with 5 Tool Station Changer & Rotary C Axis
- 1 x NEU-AR 3 Axis CNC
- 1 x Non-CNC Sink Machine part PLC controlled for large components
- 1 x AGIE- CHARMILLES FORM 30 CNC with 5 Tool Station Changer & Rotary C Axis

EDM FAST HOLE DRILL MACHINES

- 2 x AGIE-CHARMILLES CNC Fast Hole Drill for small continuous hole work
- 1 x EXCETEK HD30Z For Small holes down to 0.2/0.3Ø

MILLING/TURNING MACHINES

- 1 x HAAS TR210 5 Axis Table
- 3 x HAAS CNC Machine Centre
- 3 x HAAS Rotary Tables
- 3 x HAAS CNC Lathes
- 1 x HURCO VMX30M Machine Centre
- 1 x NIKKEN Rotary Table complete with Erowa Tooling
- ONE CNC CAD-CAM Mill Pro x 3 Seats
- ONE CNC Turn Pro x 1 Seat
- ONE CNC 5 Axis Positional Software
- 1 x N-LASE Desktop pro Laser for Part Marking
- 1 x TECHNIFOR for Dot Part Marking

INSPECTION

- BENCHMARK Co Ord 3 CNC- CMM Metro log 3D CAD Software)
- MITUTOYO Shadow Graph with Quadra Check
- STARRET 400 Shadow Graph

FULL INSPECTION FACILITIES WITH FAIR